

# LET'S GET OUT THERE!



**Smoky Lake**  
**MAPLE PRODUCTS™**  
**SMOKYLAKEMAPLE.COM**

\* TAPPING CATALOG 2025 \*

Photo Credit:  
Jason Engemann





**Smoky Lake**  
MAPLE PRODUCTS™  
SMOKYLAKEMAPLE.COM



”



*I came to your store to pick up some supplies. You gave lots of advice and it was greatly appreciated. Was also very happy with the prices. Thank you for everything.*

Daniel Dibble

”



*Thanks for the integrity you've brought to the maple industry!*

Jim Davis

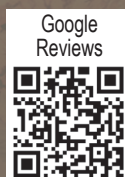
”



*Very knowledgeable and friendly. A pleasure to work with. Very helpful.*

Lisa Tourdot

Scan this code with your smartphone to spread good vibes on Smoky Lake's Google Reviews. →  
It means the world to us!



Google  
Reviews

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## Tubing

3/16" | 5/16" | Mainline

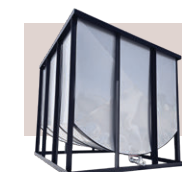
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## Tools

Pruno Double Hand Tool | Pruno Spout Remover  
LineViper | Tubing Cutter | Drill Bits

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## Sap Tanks

Auto Refill Head Tank | 275-Gallon Totes  
375-Gallon Round Bottom Bulk Tanks

For Our Full Line of Maple Equipment, Visit Us at [SmokyLakeMaple.com](https://www.SmokyLakeMaple.com)

Navigation Tabs are on each page.  
Find what you need quickly!





**SKU** PL-302911316

**25-Pack**  
From: 44¢ each

**100-Pack**  
From: 32¢ each

**Case (1,000)**  
29¢ each



**SKU** PL-302909BC

**25-Pack**  
From: 44¢ each

**100-Pack**  
From: 32¢ each

**Case (1,000)**  
29¢ each



**SKU** DSD-SP90250PB

**25-Pack**  
From: 40¢ each

**100-Pack**  
From: 27.5¢ each

**Case (1,000)**  
25¢ each

### Tap Hole Size

**1/4 Drill Bit**  
SKU: DSD-35M01225

**5/16 Drill Bit**  
SKU: DSD-35M01313

**1/4 Drill Bit**  
SKU: DSD-35M01225

### Compatible Tubing & Tees

**3/16 Tubing**  
SKU: DSD-454844

**3/16 T-Connector**  
SKU: DSD-FTT316K  
Pg: 11

**3/16 to 5/16 T-Connector**  
SKU: DSD-FTT316516K  
Pg: 11

**5/16 Tubing**  
SKU: DSD-454875

**5/16 T-Connector**  
SKU: DSD-20A1313313  
Pg: 11

**5/16 Tubing**  
SKU: DSD-454875

**5/16 T-Connector**  
SKU: DSD-20A1313313  
Pg: 11



**Free Shipping**  
In Continental USA



**Bulk Discounts**  
& In-Store Discounts



**Reusable**  
Multi-Season Plastic



**Easy Install**  
See Hand Tools  
on Page 15

# Plastic Spouts



**Authorized  
Distributor**

SmokyLakeMaple.com



5/16" Spout  
PL-302909BC

**ZERO SEAMS**  
on the First Barb!

✓ Eliminates  
Micro Leaks  
✓ Enhances Grip

5/16" Tubing  
DSD-454875




NEW PRODUCT!



## Lifetime Spout

For Buckets & Bags

SKU: SL-SSLIFE

 **5-Pack**  
\$4 each

 **25-Pack**  
\$2.48 each

NEW PRODUCT!



## Forever Spout

For 5/16" Tubing

SKU: SL-SS4EVER

 **25-Pack**  
\$1.80 each




## Tubing Spout


For 5/16" Tubing


SKU: SL-TBSPT

 **50-Pack**  
\$1.05 each

## Tap Hole Size

 **5/16 Drill Bit**  
Pg 16


 **5/16 Drill Bit**  
Pg 16


 **5/16 Drill Bit**  
Pg 16


## Compatible Companion Products


 **Wind Resistant  
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 **Sap Collection Bags,**  
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 **Hooks for Buckets,**  
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 **5/16 T-Connector  
w/Cup,**  
Pg 11

 **5/16 Tubing,**  
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 **5/16 T-Connector,**  
Pg 11

## Features



Scan for VIDEO.  
The Lifetime Spout  
is packed with features!



Scan for VIDEO.  
The Forever Spout  
is packed with features!

Tubing Spouts include a Max Depth  
Marker to help prevent spouts from  
being driven too far into the tap hole.  
This protects the trunk from cracking.



**Free Shipping**  
In Continental USA



**Bulk Discounts**  
& In-Store Discounts



**Reusable**  
Most Earth Friendly



**Lifetime  
Guarantee**

# Stainless Steel Spouts

 **Exclusive Design**  
SmokyLakeMaple.com



Lifetime Spouts  
SL-SSLIFE

Wind Resistant  
Bag Holders  
SL-WRHOLDV2

Sap Collection Bags  
UP-BLUEPOLY5MIL



# Buckets & Bags

 **Exclusive Design**  
SmokyLakeMaple.com



## FREE Tapping Bandolier

WITH ONLINE PURCHASE OF \$200+

SKU: SL-BELT | Value: \$25

ENTER SECRET GIFT CODE AT CHECK OUT: **RAMBO**

Keep organized while tapping. No more fumbling for loose spouts in your pockets. After the season, avoid misplacing spouts by storing them securely in the belt. Bandolier is compatible with all Tapping Spouts at SmokyLakeMaple.com.

Details: Offer good while supplies last or until 9/1/2025. Offer applies ONLY online on SmokyLakeMaple.com. MUST enter gift code at check out. No substitutions/ cash back. Code cannot be used with any other free gift offer, nor with purchases of virtual products such as gift certificates. One free bandolier per household.

Scan for  
Video Demo



NEW PRODUCT!



### Lifetime Spout

SKU: SL-SSLIFE

5/16" Tap Hole

Lifetime Guarantee

Scan QR Code for Video Below



5-Pack  
\$20



25-Pack  
\$62

NEW PRODUCT!



### Hooks

SKU: SL-HOOK

These hooks can be installed on a Lifetime Spout even after the spout is in the tree. (See video below.)



25-Pack  
\$25



Scan for  
Demo Video:  
Lifetime Spout  
& Hooks



### Sap Collection Bags

SKU: UP-BLUEPOLY5MIL

Food Grade Plastic

5 Mil Thickness

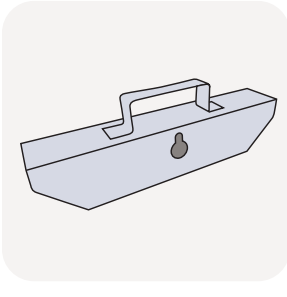
Double Seal on Bottom



25-Pack  
\$25



Full Case (250)  
\$120



### Wind Resistant Bag Holders

SKU: SL-WRHOLDV2

Recommended for use  
with Lifetime Spouts



25-Pack  
\$135

For smaller quantity of this product, see our Beginner Tree Tapping Kit below.



### Best Selling Tree Tapping Kit!



### Beginner Tapping Kit

SKU: SL-BTAPK

This kit contains equipment for tapping five maple trees. As of 2024, all Beginner Tapping Kits include the upgraded Lifetime Spout with lifetime guarantee. An illustrated instruction guide will help with tree identification, and we'll also include additional guidance for boiling, filtering and bottling. You are going to love this hobby!

Photo Credit:  
Customer Bryan Urban





# Basic Tubing Set Up

## Beginner Tubing Kits for 5/16" Tubing

SKU: SL-TUBINGKIT516

This kit provides all of the parts shown here, allowing you to connect five trees to one lateral line as illustrated on p 10.



**Free Shipping**  
In Continental USA



**Bundle Discounts**  
When adding select  
Tubing Hand Tools



1/4" Spout [x5]

Connects a tree to a dropline.  
Requires a 1/4" Drill Bit.



5/16" T-Connector [x5]

Connects dropline to lateral line



5/16" Wire Union [x2]

Used to hook the tubing to a collection point. Can also be used to connect two pieces of tubing together.



End Line Loop [x1]

Terminates the lateral line at the end tree



5/16" Tubing, 165' Roll

This length allows for five 3' drop lines and approx 30' distance between each tree.

NEW KIT FOR 2025!



"End Tree" (Fig A)

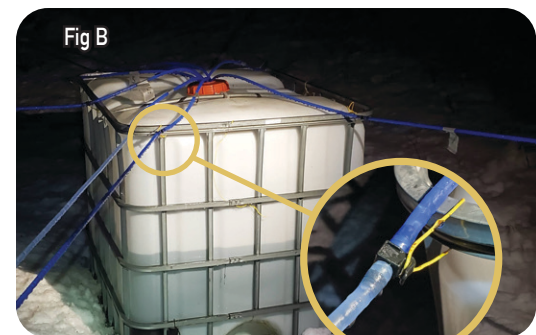
Lateral Line

Drop Line (Fig C)

Collection (Fig B)



Fig B



### 1) Start at the "End Tree"

First, we must anchor your lateral line to the "End Tree". This will be the maple tree that is furthest from the Collection Tank and located at higher elevation than the other maple trees that are on this line.

Thread the loop of the End Line Loop onto the Tubing (AKA Lateral Line). Then wrap this Tubing around the tree, and fasten it by inserting the barbs of the End Line Loop into the Tubing.

### 2) Set the Lateral Line

Now that your Lateral Line has been fastened to the End Tree, route it back to your collection tank. Keep the line pulled tight, "weaving" it around the next four maple trees in this grouping. It is important to keep the tension & pull tight to prevent sagging.



Fasten the tubing to your collection tank using a Wire Union as shown above. (Fig B depicts several lateral lines running to the same collection tank. You may only have one lateral line. You may also have a smaller tank.)

After the lateral line is secured at both ends, go back and adjust the lateral line upward or downward at each tree so that the line has a constant downward slope toward the tank.

### 3) Add Drop Lines

Connect each tree to the Lateral Line using a Spout, a Drop Line, and a T-Connector. We recommend the LineViper and Pruno Double Hand Tool for this step. One tool is available with Bundle Discount with purchase of a Tubing Kit (See Tools on p 15)

**Online Resources:**  
Visit [SmokyLakeMaple.com](http://SmokyLakeMaple.com) for these and many more tutorials!



Scan for Video  
"Reinstalling a Maple  
Tubing System"



Scan for Video  
"Sap Volume with  
Bags vs Tubing"



# Tubing Fittings

## T-Connectors



**3/16"**

SKU: DSD-FTT316K

**25-Pack**  
From 50¢ each

**100-Pack**  
From 36¢ each

**Case (1,000)**  
34¢ each



**3/16" to 5/16" Adapter**

SKU: DSD-FTT316516K

**25-Pack**  
From 50¢ each

**100-Pack**  
From 36¢ each

**Case (1,000)**  
34¢ each



**5/16"**

SKU: DSD-20A1313313

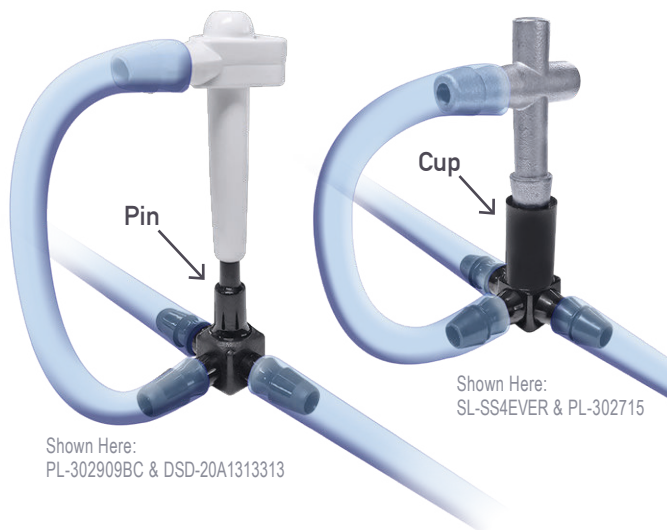
**25-Pack**  
From 50¢ each

**100-Pack**  
From 36¢ each

**Case (1,000)**  
34¢ each

## Spout Storage on a T-Connector

After the spout has been removed from the tree, it can be attached to either a Pin or Cup on the T-Connector. This will seal the tubing system so that the drop lines aren't open and dangling in the off-season.



**5/16"**

SKU: PL-302715

**25-Pack**  
From 50¢ each

**100-Pack**  
From 36¢ each

## Wire Unions

This fitting can serve a couple different purposes in tubing systems.

- Hook tubing to the main line wire or to a sap storage container. (See p 10, Fig B)
- Use as a coupling to fix/reconnect damaged tubing.



**3/16"**

SKU: DSD-FTUK316

**25-Pack**  
From 41¢ each

**100-Pack**  
From 30¢ each

**Case (1,000)**  
28¢ each



**5/16"**

SKU: DSD-FTUK

**25-Pack**  
From 41¢ each

**100-Pack**  
From 30¢ each

**Case (1,000)**  
28¢ each

## DSD End of Line Sliders, 3/16" & 5/16" Compatible

SKU: DSD-20A05188313K

**10-Pack**  
\$1.55 each

**Ten 10-Packs**  
78.8¢ each



End of Line Sliders allow you to install an end of line fitting without having to cut the 3/16" or 5/16" tubing. New for 2024, this fitting now includes both a male and female hub (for storing the 5/16" or 3/16" tube or sap spouts in the off season).

The strong, nylon hook provides a solid dismountable grip to secure the end of the line.

Scan for Demo



## End Line Loop, 5/16"

SKU: PL-302728

**25-Pack**  
From 38¢ each



This is an alternative to the End of Line Slider, used to terminate a 5/16" lateral line at the end tree. See p 10, Fig A.

Scan for Demo





# Saddles


**DSD** Authorized Distributer  
SmokyLakeMaple.com

## Straight



### Connect 5/16" to 3/4"

SKU: DSD-20B02075PK10

 **10-Pack**  
\$3.75 each


 **Ten 10-Packs**  
\$2.90 each

## 90°



### Connect 5/16" to 3/4"

SKU: DSD-20B01075PK10

 **10-Pack**  
\$3.75 each


 **Ten 10-Packs**  
\$2.90 each


## Cap



### For 3/4" Tube


SKU: DSD-20B04075PK10


 **10-Pack**  
\$3.75 each

 **Ten 10-Packs**  
\$2.90 each

### Connect 5/16" to 1"


SKU: DSD-20B02100PK10


 **10-Pack**  
\$3.75 each

 **Ten 10-Packs**  
\$2.90 each

### Connect 5/16" to 1"


SKU: DSD-20B01100PK10


 **10-Pack**  
\$3.75 each

 **Ten 10-Packs**  
\$2.90 each

### For 1" Tube

SKU: DSD-20B04100PK10

 **10-Pack**  
\$3.75 each

 **Ten 10-Packs**  
\$2.90 each

## Seals

Replacement part. Double sided.  
Adapts to 5/16", 7/16" & 31/64" holes.

SKU: DSD-SELSEAL

 **50-Pack**  
From 38¢ each



Front

Back

 **Bulk Discounts**  
& In-Store Discounts

 **Free Shipping**  
In Continental USA

# Tubing

**DSD** Authorized Distributer  
SmokyLakeMaple.com



## 3/16" Tubing

SKU: DSD-454844

**100-Ft Roll**  
\$34.00

**500-Ft Roll**  
\$57.50

## 5/16" Tubing

SKU: DSD-454875

**100-Ft Roll**  
\$37.00

**500-Ft Roll**  
\$69

 **Free Shipping**  
In Continental USA

 **Price Cuts**  
Visit our Hilbert  
headquarters for discounts

## Mainline

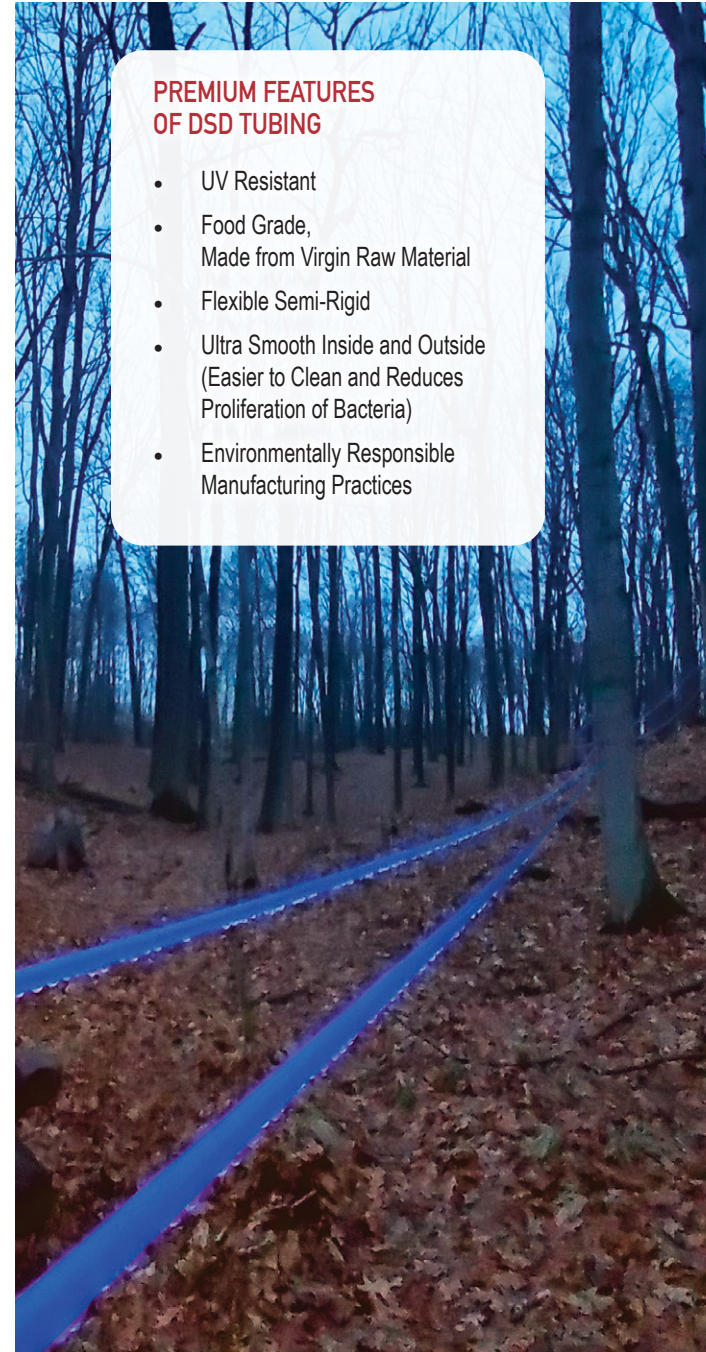
**Contact Us For A Quote.**

(920) 202-4500 or  
angela@smokylakemaple.com

Mainline is palletized and  
shipped from DSD. A non-rural,  
commercial address is required.

### PREMIUM FEATURES OF DSD TUBING

- UV Resistant
- Food Grade,  
Made from Virgin Raw Material
- Flexible Semi-Rigid
- Ultra Smooth Inside and Outside  
(Easier to Clean and Reduces  
Proliferation of Bacteria)
- Environmentally Responsible  
Manufacturing Practices





# Hand Tools

**PRUNO** **LINEVIPER**  
Authorized Distributer  
SmokyLakeMaple.com



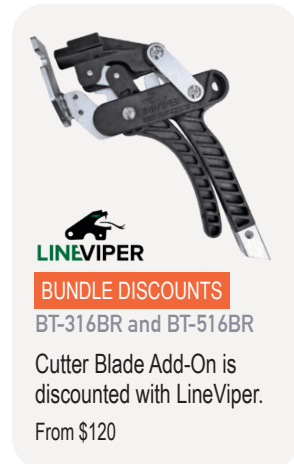
## Pruno® Double Hand Tool

This tool is awesome for connecting your tubing to fittings such as Wire Unions or T-Connectors. Choose Compatibility for either 3/16" or 5/16" Tubing.  
SKU: PR-DBLHAND  
\$205

**BUNDLE DISCOUNT** WITH PURCHASE OF A BEGINNER TUBING KIT, P 9



**Pruno® Hybrid Spout Remover**  
PR-718401  
\$44



**BUNDLE DISCOUNTS**  
BT-316BR and BT-516BR  
Cutter Blade Add-On is discounted with LineViper.  
From \$120



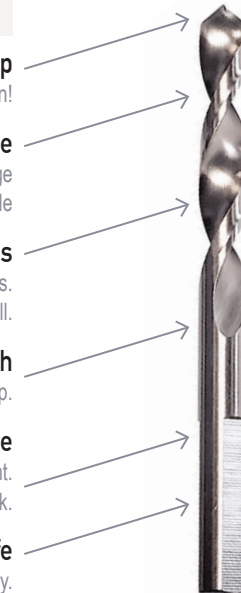
**Tubing Cutter**  
SHA-CUTTER11325  
Clean cuts on plastic tubing of up to 1" diameter.  
\$20

# Drill Bits

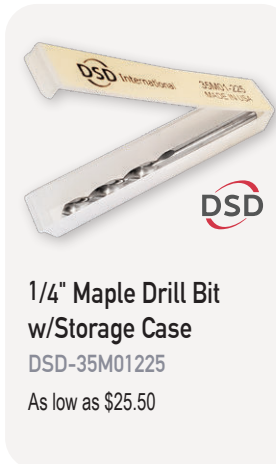
Compare For Yourself  
**Maple Drill Bit** **vs** **Standard Drill Bit**

## FEATURES & BENEFITS

- Sharper Tip**  
Prevents Slipping. Precision!
- Razor-Edge**  
Cleaner Cuts Discourage Bacteria Growth in the Tap Hole
- Higher Capacity Flutes**  
Pulls Out More Woodchips. Won't Bog Down the Drill.
- Proper Depth**  
Prevents from Drilling Too Deep.
- Faceted Base**  
Holds the Drill Bit Tight. Won't Spin in the Chuck.
- Extend Your Battery Life**  
Tap More Holes w/each Drill Battery.



FOR COMPARISON ONLY. Smoky Lake does NOT sell Standard Drill Bits. This general purpose alternative is available at your local hardware store.



**1/4" Maple Drill Bit w/Storage Case**  
DSD-35M01225  
As low as \$25.50



**5/16" Maple Drill Bit w/Storage Case**  
DSD-35M01313  
As low as \$25.50



Scan for Drill Bit Comparison Video

**Free Shipping**  
In Continental USA

**Bulk Discounts**  
Buy 2 or More & Save

**Long Lifespan**  
Maple Drill Bits  
Ave. 1,000 Tap Holes



# Sap Tanks

Scan for a  
Video About  
Sap Logistics



## Auto Refill Head Tank



Use this tank to feed your evaporator. See video on pg 17.

### FEATURES

- Space Saver
- Automatic Refill
- Sight Glass Included
- Never exceed your Float Box's head pressure limits
- Easy to clean

20-Gallon Tank \$1210

50-Gallon Tank \$1540

## 275-Gallon Tote



Limited Stock. In-Store Only.  
First Come, First Served.  
\$125

## Round Bottom Bulk Tank w/Stand, 375-Gallon Capacity

SKU: SL-SAPTNK

NEW PRODUCT!



### FEATURES

- Compact Design:  
4' x 4' x 4'  
375-Gallon Capacity
- Positive Drain
- Easy to Clean
- Overflow Fitting Included
- Accessory Kit Included  
(Stainless Steel Drain Valve  
w/Connections)



**Tank w/Stand**  
**\$1255**

Ask Us About Special Pricing  
at Smoky Lake Headquarters  
in Hilbert, Wisconsin.



**Lid Add-On**  
~~\$440~~ **\$396**



**Made In USA**  
By Artisans at Smoky Lake



**Lifetime Limited Warranty**  
On All TIG Welds



**Free Shipping**  
In Continental USA